

#### **Description**

The PG2D12 Series is a series of square GDT devices in a standard 1206 footprint (3.2x1.6x1.6mm) which is the smallest GDT in the market. PG2D12 series GDT's feature an ultra low capacitances (≤0.6 pF) and are able to withstand high surge currents without destruction.





#### **Features**

- RoHS compliant and Lead-free
- Small size 3.2x1.6x1.6mm
- Excellent stability on multiple pulse duty cycle
- Excellent response to fast rising transients.
- Ultra Low Insertion Loss
- Low capacitance (≤0.6 pF)
- Voltage Ranges 90V to 600V
- 0.5KA surgecapability tested with 8/20uS pulse as defined by IEC 61000-4-5

#### **Applications**

- Communication equipment
- CATV equipment
- Test equipment
- Data lines
- Power supplies
- Telecom SLIC protection
- Broadband equipment
- ADSL equipment, including ADSL2+
- XDSL equipment
- Satellite and CATV equipment
- General telecom equipment



**Bi-Electrode** 

#### **Electrical Characteristics**

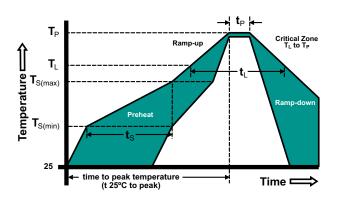
| Part No.   | DC Breakdown<br>in Volts<br>(@100V/s) | Impulse<br>Breakdown<br>in Volts<br>(@1kV/µs) | Insulation<br>Resistance |      | Capacitance<br>(@1KHz) | Nominal<br>Impulse<br>Discharge<br>Current | Current     |
|------------|---------------------------------------|---|--------------------------|------|------------------------|--|-------------|
|            |                                       | Max.(V)                                       | Min.                     | DC   | Max.                   | (@8/20µs)                                  | (@10/700µs) |
| PG2D12N090 | 90±25%                                | 700   |                          | 50V  | ≤0.6 pf                |  |             |
| PG2D12N150 | 150±25%                               | 750   |                          | 50V  | ≤0.6 pf                |  |             |
| PG2D12N230 | 230±20%                               | 800   | 1GΩ                      | 100V | ≤0.6 pf                | 0.5 kA                                     | 2 0147      |
| PG2D12N350 | 350±20%                               | 850   | 1012                     | 100V | ≤0.6 pf                | 0.5 kA                                     | 2.0kV       |
| PG2D12N470 | 470±20%                               | 1050  |                          | 100V | ≤0.6 pf                |  |             |
| PG2D12N600 | 600±20%                               | 1200  |                          | 100V | ≤0.6 pf                |  |             |

<sup>\*</sup>Devices test at ambient temperature of 25°C



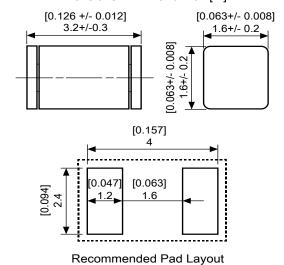
## **Soldering Parameters - Reflow Soldering**

| Reflow Co               | ndition                                      | Pb – Free assembly |  |  |
|-------------------------|--|--------------------|--|--|
| Pre Heat                | -Temperature Min (T <sub>s(min)</sub> )      | 150°C              |  |  |
|                         | -Temperature Max (T <sub>s(max)</sub> )      | 200°C              |  |  |
|                         | -Time (Min to Max) (t <sub>s</sub> )         | 60 – 180 secs      |  |  |
| Average ra              | amp up rate (Liquidus Temp<br>k              | 3°C/second max     |  |  |
| $T_{S(max)}$ to $T_{L}$ | - Ramp-up Rate                               | 5°C/second max     |  |  |
| Reflow                  | -Temperature (T <sub>L</sub> ) (Liquidus)    | 217°C              |  |  |
|                         | -Temperature (t <sub>L</sub> )               | 60 – 150 seconds   |  |  |
| PeakTemp                | erature (T <sub>P</sub> )                    | 260+0/-5 °C        |  |  |
| Time withir Temperatu   | n 5°C of actual peak<br>re (t <sub>p</sub> ) | 10 – 30 seconds    |  |  |
| Ramp-dow                | n Rate                                       | 6°C/second max     |  |  |
| Time 25°C               | to peak Temperature (T <sub>P</sub> )        | 8 minutes Max.     |  |  |
| Do not exc              | eed  | 260°C              |  |  |



#### **Device Dimensions**

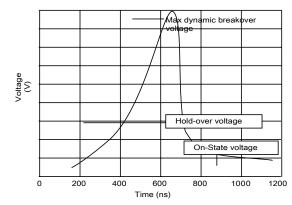
Dimensions in mm and inch [...]



### **Product Characteristics**

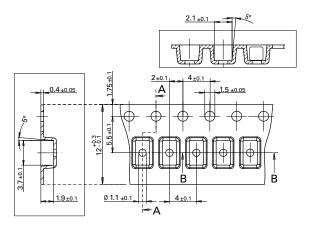
| Materials                                 | Element:Silver or Silver<br>Ceramic Body / End plate<br>Metallization of ceramic body<br>High temperature solder preform<br>End termination overcoat:Nickel Flash.Tin/Lead |  |  |
|---|--|--|--|
| Storage and<br>Operational<br>Temperature | -40 to +90 °C  |  |  |

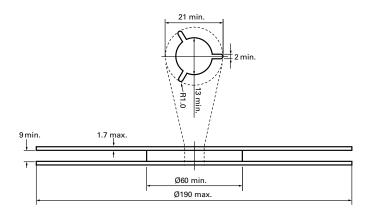
# Voltage vs. Time Characteristic





# Tape and Reel Dimensions (Unit/mm)





## Packaging (Tape and Reel)

Quantity: 2,000pcs